

**FAR WEST OIL COMPANY, INC.**  
**Recommended Cleaning Procedure**

**MACHINING**

1. Add one (1) gallon of FWO heavy duty machine cleaner #5200 to every twenty (20) gallons of water soluble fluid in the machine. If especially dirty or odorous conditions exist, add one (1) gallon of FWO #5200 to every ten (10) gallons of water soluble fluid in the machine.
2. Circulate this solution for a minimum of four (4) hours. To attain maximum benefit, it is recommended that this solution be circulated a full twelve (12) hour period. Production need not be interrupted for this period of time.
3. Dump above solution, refill with plain water and flush lines. Allow to circulate for 15-30 minutes, dump again and refill with an appropriate Far West Oil fluid.

**GRINDING**

1. Add one (1) gallon of FWO heavy duty machine cleaner #5200 to every twenty (20) gallons of water soluble fluid in use. If especially dirty or odorous conditions exist, add one (1) gallon of FWO #5200 to every ten (10) gallons of water soluble fluid in use.
2. Circulate this solution for a minimum of four (4) hours, preferably twelve (12) hours to attain maximum benefit. Production should be discontinued at this time as recirculating fines will affect poor finish or damage to grinding wheel and/or workpiece.
3. Dump above solution, refill with plain water and flush lines. Allow to circulate 15-30 minutes, dump again and refill with an appropriate Far West Oil fluid.